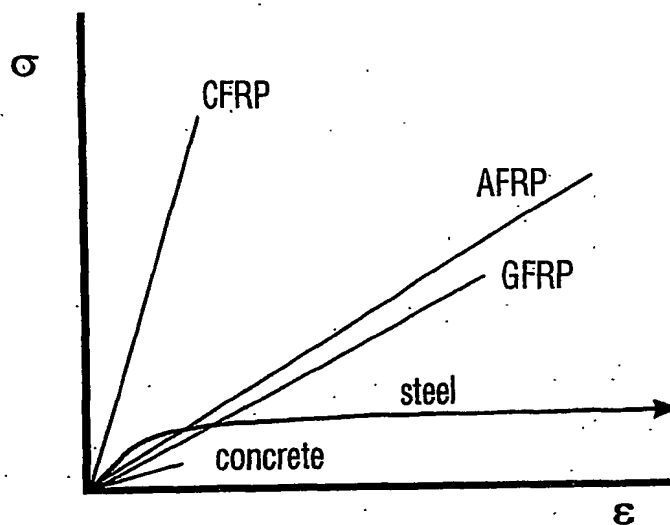
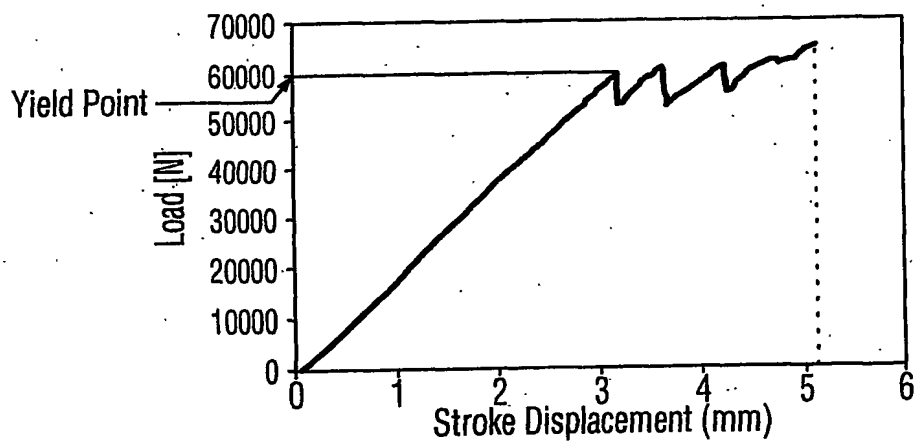


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**FIG. 1****FIG. 2**

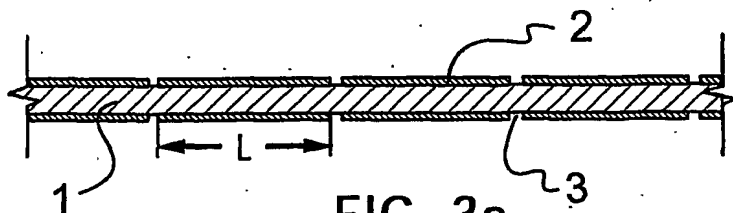


FIG. 3a

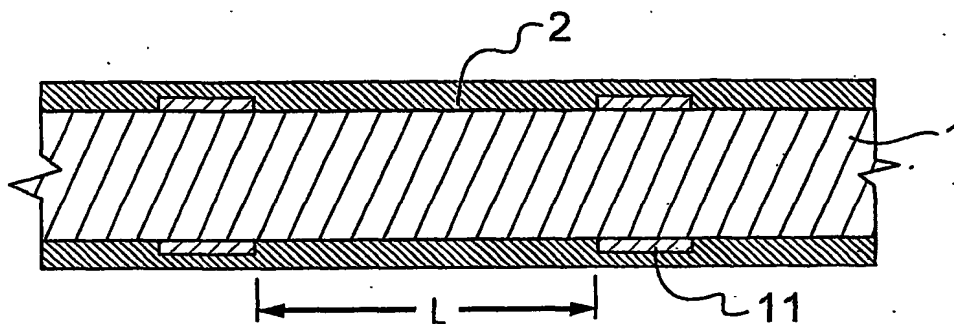


FIG. 3b

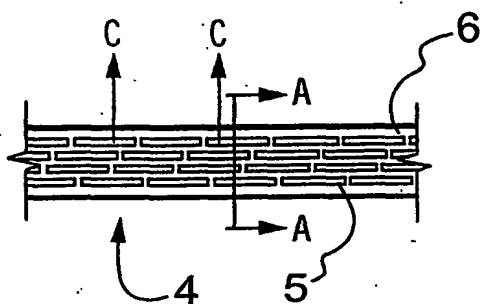


FIG. 4a

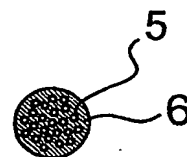


FIG. 4b

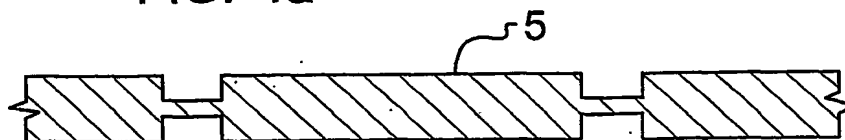


FIG. 4c



FIG. 4d

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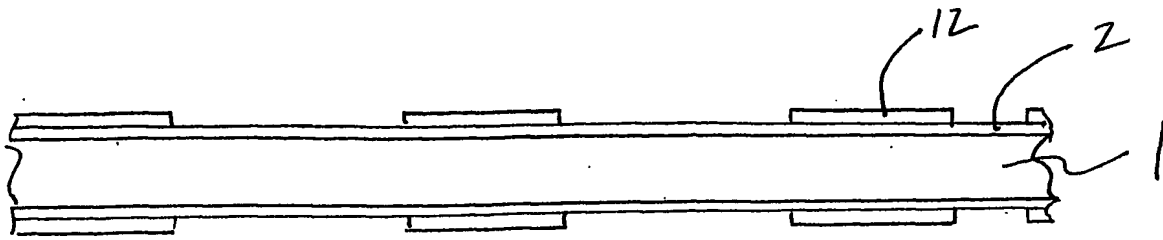


Fig 3c

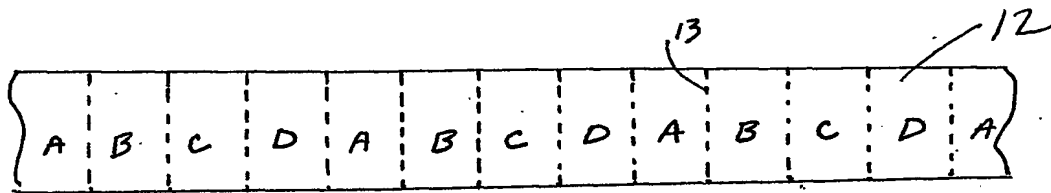


Fig 3d

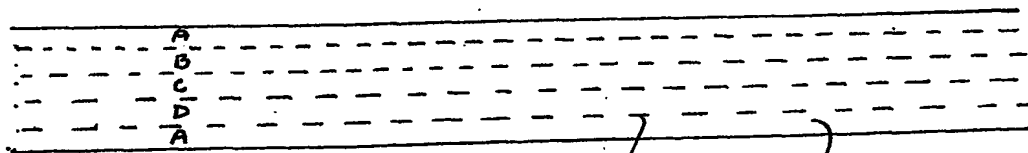


Fig 3e

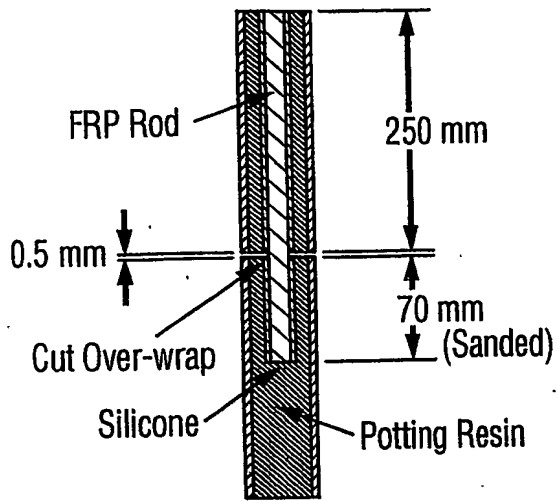


FIG. 5a

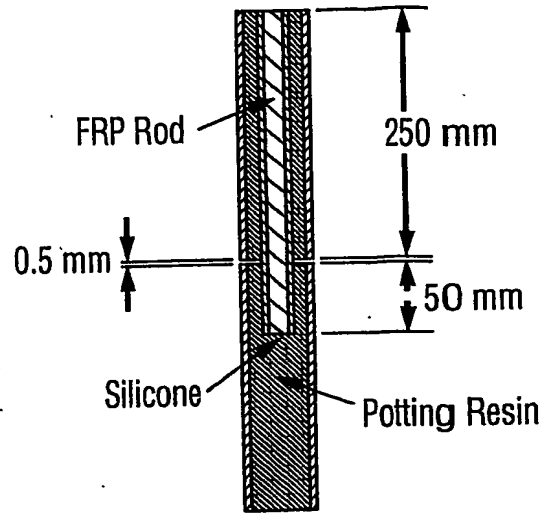


FIG. 5b

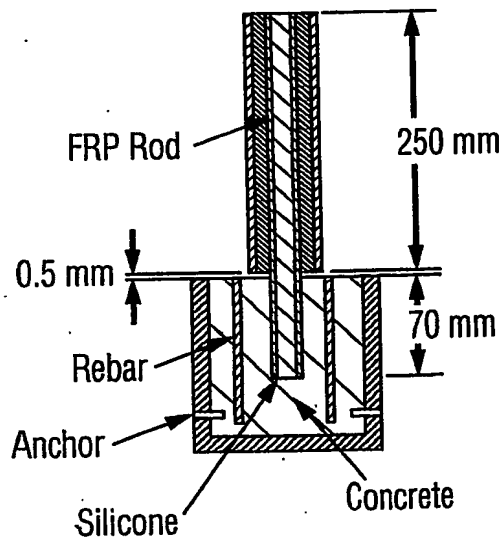


FIG. 5c

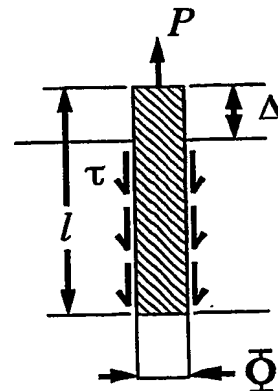
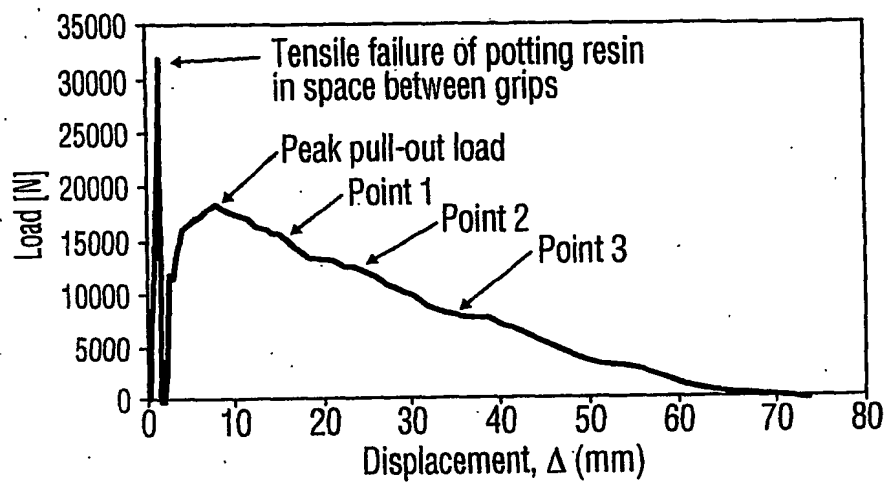
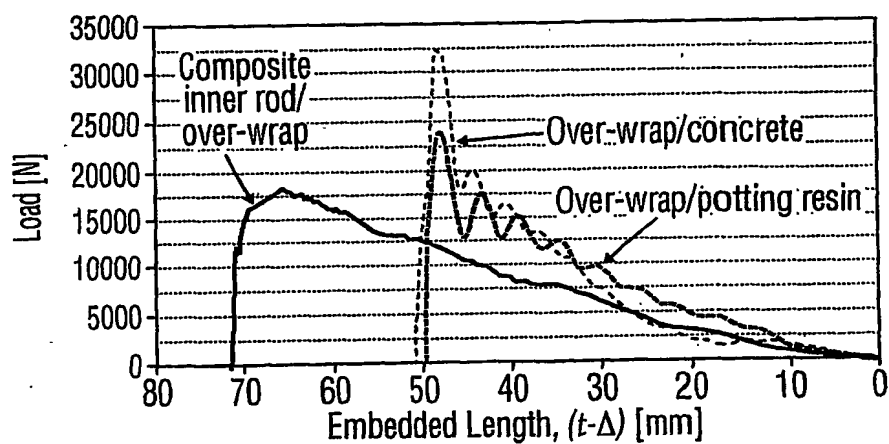
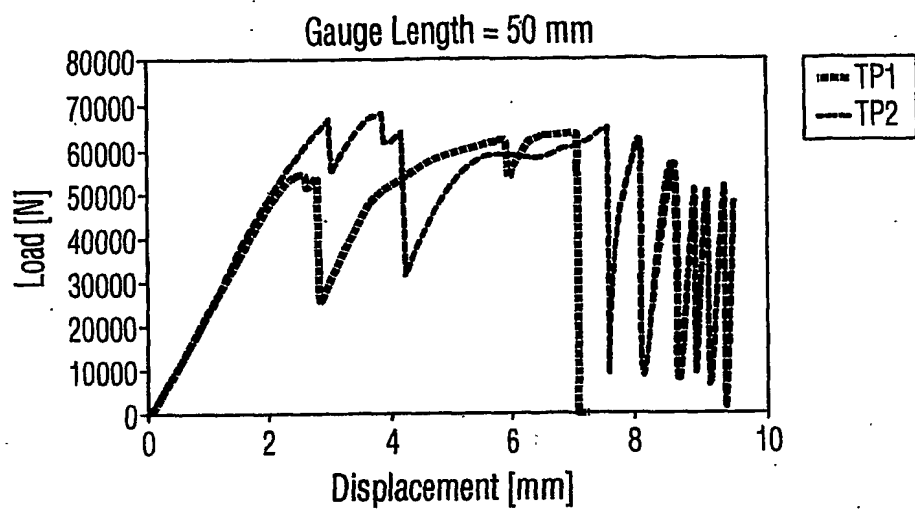
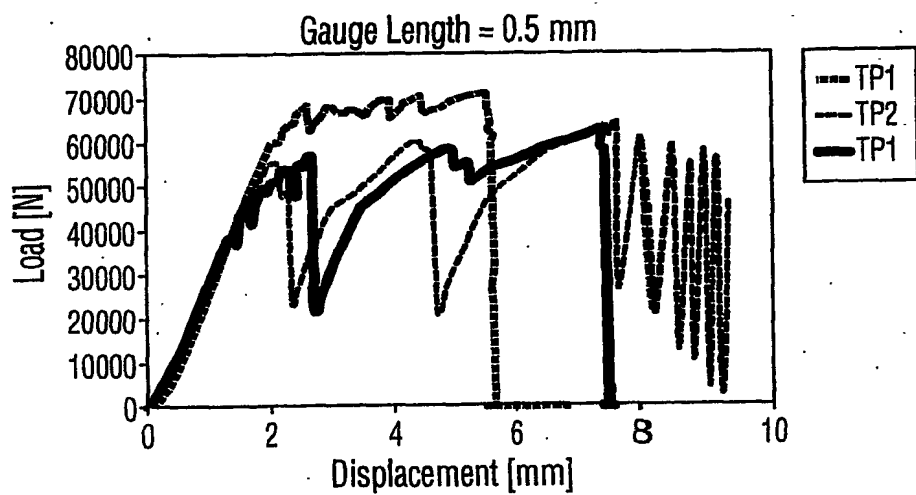


FIG. 5d

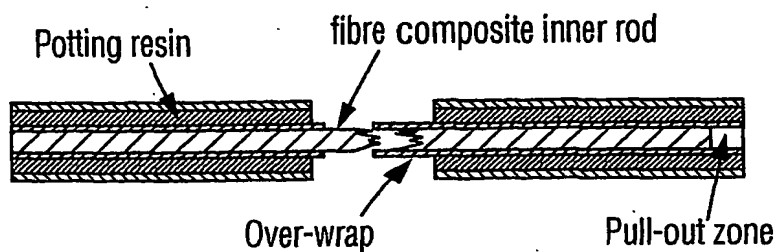
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**FIG. 6****FIG. 7**

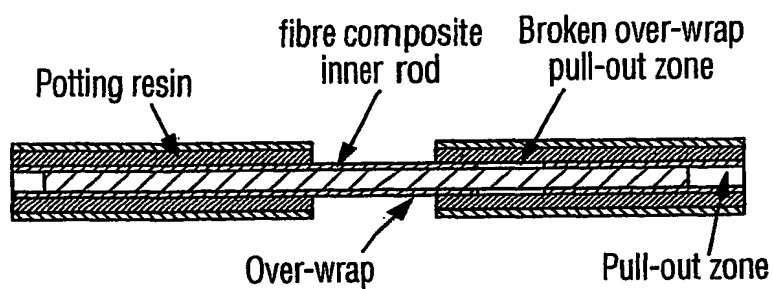
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**FIG. 8a****FIG. 8b**

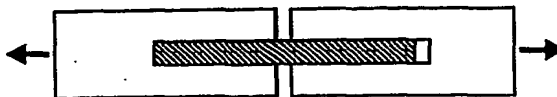
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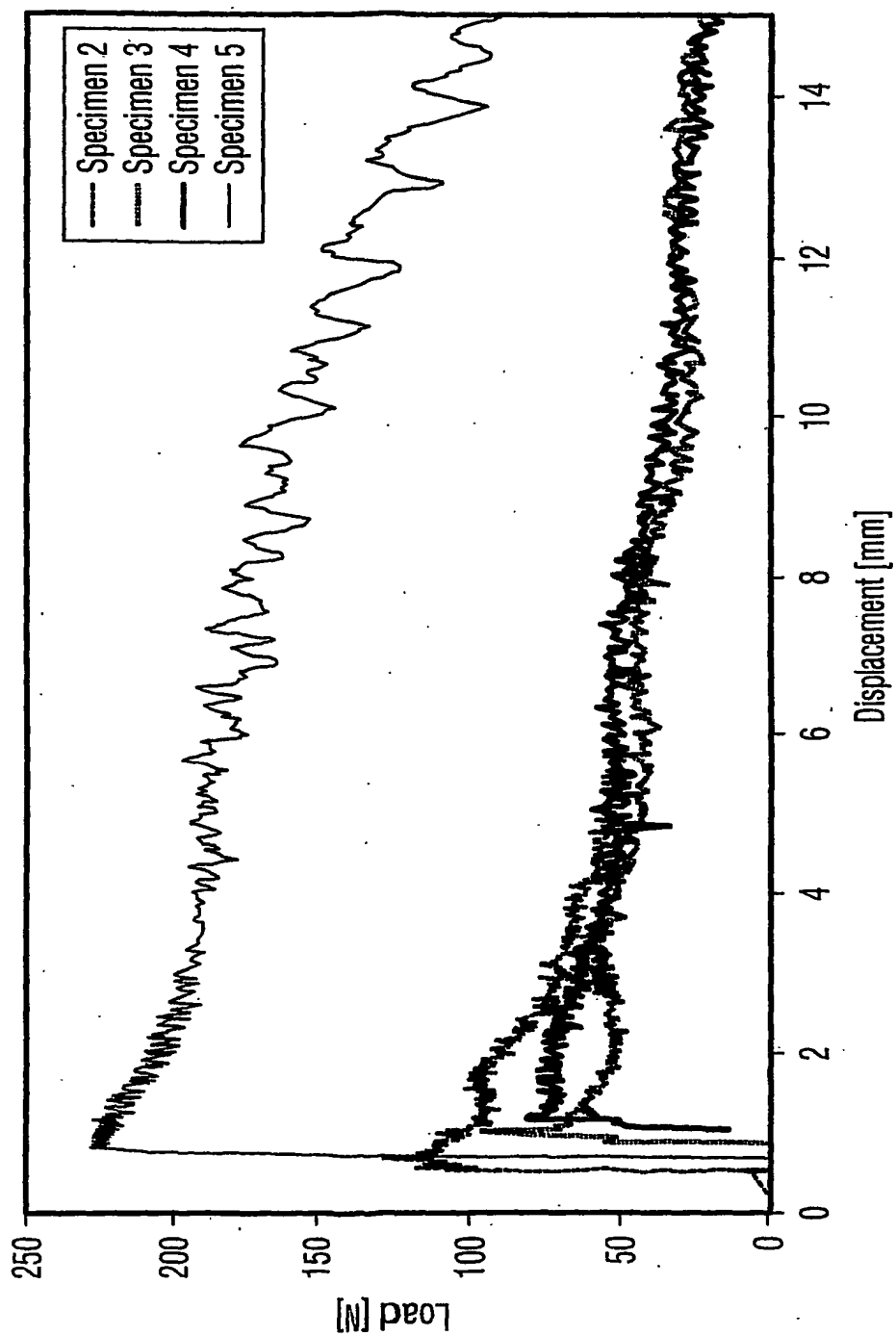
(a) Type One Prototype Failure

FIG. 9a

(b) Type Two Prototype Failure

FIG. 9b**FIG. 10a****FIG. 10b**

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**FIG. 11**